



neobagsTM
more than content

PP & HDPE Products

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www.neobags.biz

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Corporate Brochure 2008

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GROUND COVERS

SILT FENCE



**THE FUTURE OF
POLYMER BAGS
AND SHEETS
STARTS
HERE**

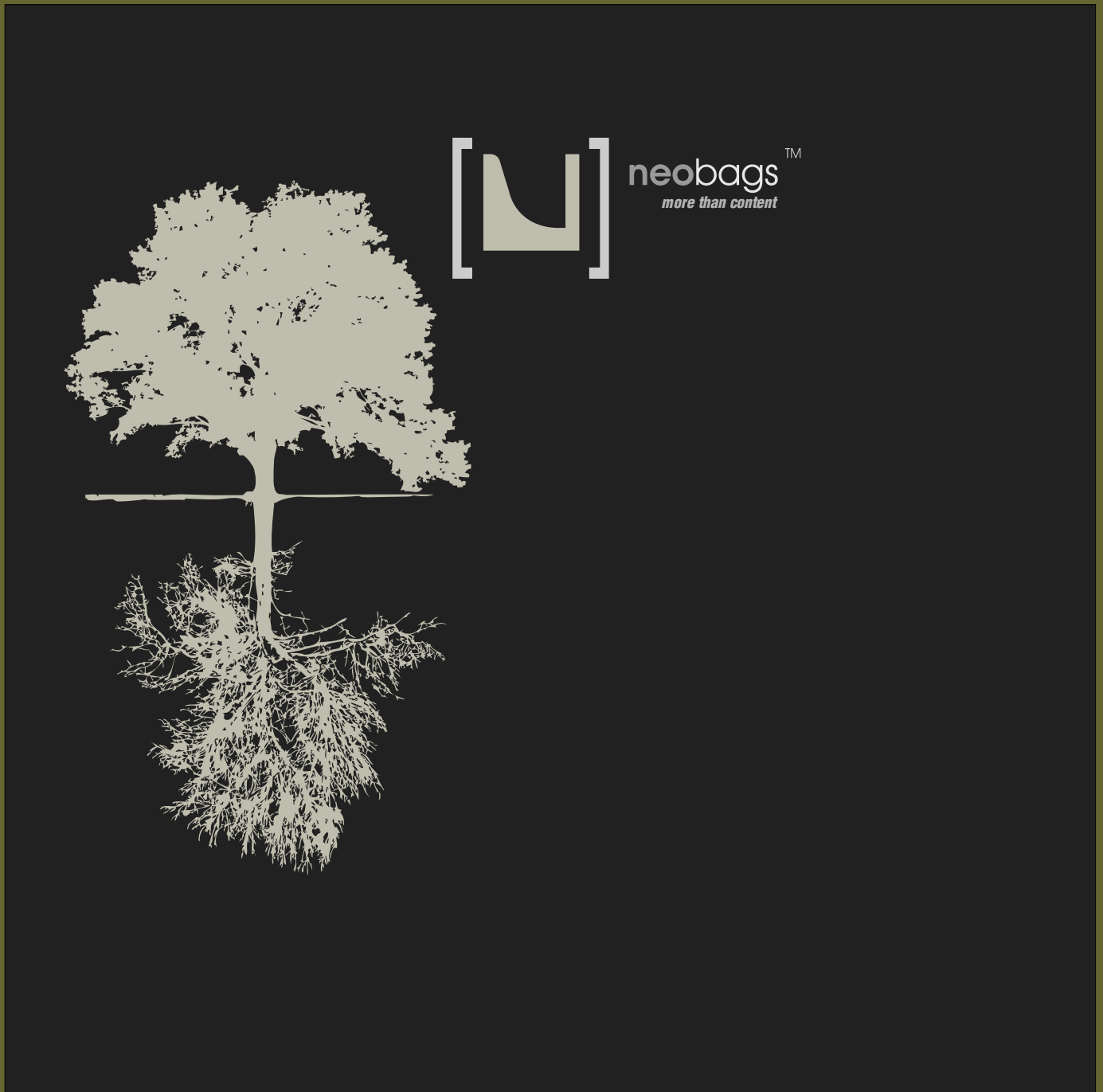


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Commitment

We work to mobilise tomorrow's world and help in creating a future that is green and offer you the services that you want, wherever you are in the world.



Commitment



Introduction

We would like to take this opportunity to introduce Neobags Overseas Pvt. Ltd.; a company actively involved in providing specialised contract manufacturing solutions for the packaging industry. With our production experience spanning over a decade, we are in a good position to offer products with quality and reliability from prototype to production in keeping with your specific requirements.

We are one of India's premier manufacturers of polypropylene (PP) and high density polypropylene (HDPE) woven sacks and fabrics. These are available in laminated and non-laminated versions.

Neobags Overseas Private Limited was incorporated in 2007. We are a brand new company with a very old history. We already have an established client base who have stayed loyal to us from the time of their relationship with our older company, Messers. Charbhuja Derivatives. We have a brand new factory, Our goal at the time of inception was to come up with a very modern factory and a very modern production facility set up in Gujarat. Our factory employees work with a new sense of pride. We are a goal oriented dynamic company. We are a company that looks into the future very seriously. We look to the most advanced technological solutions for our products.

“Analysis, design and implementation and maintenance are key ingredients to our quality first ideology.”



Above: [Neobags Corporate Headquarters, Mumbai](#)

Below left: Close up of Loom Spindles

Below Right: Circular Loom



An introduction to Polypropylene

Polypropylene or Polypropene (PP) is a thermoplastic polymer, used in a wide array of applications, including food packaging, textiles, bags, plastic parts and reusable containers of various types, thermal attire made for the military, lab equipment, loudspeakers, and automotive components. Made from the monomer propylene, it is rugged and unusually resistant to many chemical solvents, bases and acids.

Chemical & physical properties

Most commercial polypropylene has an intermediate level of crystallinity between that of low density polyethylene (LDPE) and high density polyethylene (HDPE); its Young modulus is also intermediate. Although it is less tough than HDPE and less flexible than LDPE, it is much more brittle than HDPE. This allows polypropylene to be used as a replacement for engineering plastics, such as ABS. Polypropylene is rugged, often somewhat stiffer than some other plastics, reasonably economical, and can be made translucent when uncoloured but not completely transparent. It can also be made opaque and/or have many kinds of colours. Polypropylene has very good resistance to fatigue and wear.

Polypropylene has a melting point of 320 degrees Fahrenheit (160 degrees Celsius). Many plastic items for medical or laboratory use can be made from polypropylene which is autoclavable so that it can withstand the heat in an autoclave. This also makes it an ideal candidate for making hot filled sacks.

MFI (Melt Flow Index) identifies the flow speed of the raw material in the process. It helps to fill the plastic mould during the production process. The higher MFI increases, the weaker the raw material gets.

It also has Copolymer and Random Copolymer. Copolymer helps stiffness of the PP (Polypropylene). Random Copolymer helps transparent look.

Copolymer is more expensive than Homopolypropylene. Random Copolymer is even higher than copolymer PP.

Unlike traditional rubber, it can be melted and recycled, making it a thermoplastic elastomer.

An introduction to Polyethylene

Polyethylene is a polymer consisting of long chains of the monomer ethylene. In the polymer industry the name is sometimes shortened to PE, in a manner similar to that by which other polymers like polypropylene and polystyrene are shortened to PP and PS, respectively.

Classification of polyethylene

Polyethylene is classified into several different categories based mostly on its density and branching. The mechanical properties of PE depend significantly on variables such as the extent and type of branching, the crystal structure, and the molecular weight.

- UHMWPE (ultra high molecular weight PE)
- HMWPE (high molecular weight polyethylene)
- HDPE (high density PE)
- HDXLPE (high density cross-linked PE)
- PEX (cross-linked PE)
- MDPE (medium density PE)
- HDPE (low density PE)
- LLDPE (linear low density PE)
- VLDPE (very low density PE)

UHMWPE is polyethylene with a molecular weight numbering in the millions, usually between 3.1 and 5.67 million. The high molecular weight results in less efficient packing of the chains into the crystal structure as evidenced by densities less than high density polyethylene (e.g. 0.935 - 0.930 g/cc). The high molecular weight results in a very tough material. UHMWPE can be made through any catalyst technology, although Ziegler catalysts are most common. Because of its outstanding toughness, cut, wear and excellent chemical resistance, UHMWPE is used in a wide diversity of applications

HDPE is defined by a density of greater or equal to 0.941 g/cc. HDPE has a low degree of branching and thus stronger intermolecular forces and tensile strength. HDPE can be produced by chromium/silica catalysts, Ziegler-Natta catalysts or metallocene catalysts. The lack of branching is ensured by an appropriate choice of catalyst (e.g. Chromium catalysts or Ziegler-Natta catalysts) and reaction conditions. HDPE used in products and packaging such as milk jugs, detergent bottles, margarine tubs, garbage containers, HDPE BAGS and water pipes.

PEX is a medium- to high-density polyethylene containing cross-link bonds introduced into the polymer structure, changing the thermoplast into an elastomer. The high-temperature properties of the polymer are improved, its flow is reduced and its chemical resistance is enhanced. PEX is used in some potable water plumbing systems, as tubes made of the material can be expanded to fit over a metal nipple, and it will slowly return to its original shape, forming a permanent, water-tight connection.

“Our passion for **integrated and harmonised product solutions focuses our actions toward one common purpose: offering distinctive and exclusive product solutions that reflect the unique and refined profile of our clients.”**



MDPE is defined by a density range of 0.926 - 0.940 g/cc. MDPE can be produced by chromium/silica catalysts, Ziegler-Natta catalysts or metallocene catalysts. MDPE has good shock and drop resistance properties. It also is less notch sensitive than HDPE, stress cracking resistance is better than HDPE. MDPE is typically used in gas pipes and fittings, sacks, shrink film, packaging film, carrier bags, screw closures.

LLDPE is defined by a density range of 0.915 - 0.925 g/cc. is a substantially linear polymer, with significant numbers of short branches, commonly made by co-polymerization of ethylene with short-chain alpha-olefin's (e.g. 1-butene, 1-hexene, and 1-octene). LLDPE has higher tensile strength than LDPE. Exhibits higher impact and puncture resistance than LDPE. Lower thickness (gauge) films can be blown compared to LDPE, with better environmental stress cracking resistance compared to LDPE but is not as easy to process LLDPE is used in packaging, particularly film for bags and sheets. Lower thickness (gauge) may be used compared to LDPE. Cable covering, toys, lids, buckets and containers, pipe. While other applications are available. LLDPE is used predominantly in film applications due to its toughness, flexibility, and relative transparency.

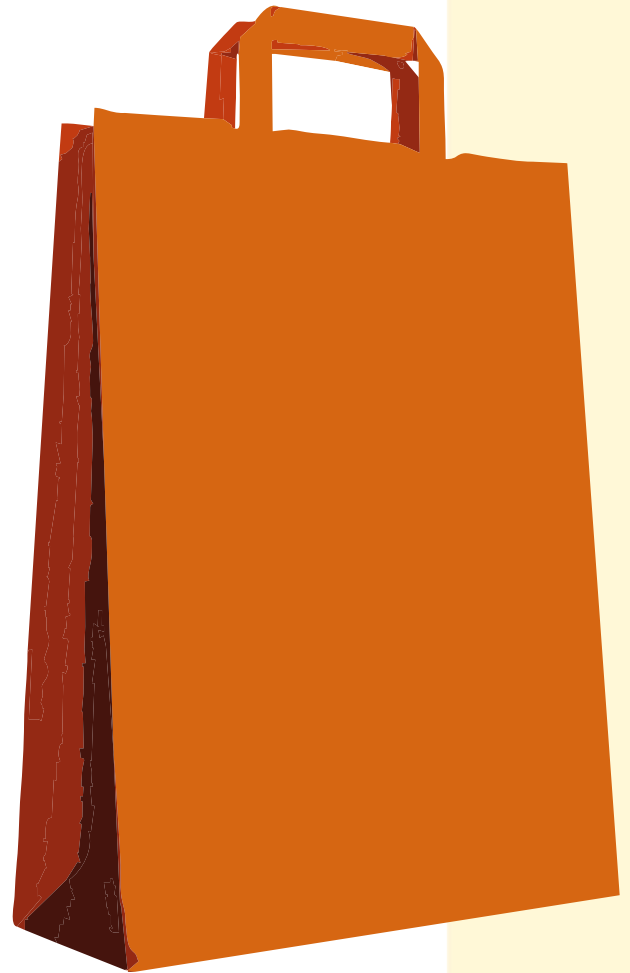
LDPE is defined by a density range of 0.910 - 0.940 g/cc. LDPE has a high degree of short and long chain branching, which means that the chains do not pack into the crystal structure as well. It has therefore less strong intermolecular forces as the instantaneous-dipole induced-dipole attraction is less. This results in a lower tensile strength and increased ductility. LDPE is created by free radical polymerization. The high degree of branches with long chains gives molten LDPE unique and desirable flow properties. LDPE is used for both rigid containers and plastic film applications such as plastic bags and film wrap.

VLDPE is defined by a density range of 0.880 - 0.915 g/cc. is a substantially linear polymer, with high levels of short chain branches, commonly made by copolymerization of ethylene with short-chain alpha-olefins (e.g. 1-butene, 1-hexene, and 1-octene). VLDPE is most commonly produced using metallocene catalysts due to the greater co-monomer incorporation exhibited by these catalysts. VLDPE's are used for hose and tubing, ice and frozen food bags, food packaging and stretch wrap, as well as impact modifiers when blended with other polymers.

HDPE is also widely used in the packaging community, in the form of bag manufacture. They are supplied to various industries like the Fishing Industry, Cement Industry, Councils, Manufacture and sundry packaging.

Recently, much research activity has focused on the nature and distribution of Long Chain Branches in polyethylene. In HDPE, a relatively small number of these branches (perhaps 1 in 100 or 1000 branches per backbone carbon) can significantly affect the rheological properties of the polymer. ▣

-The Chemical & physical properties of PP and PE and the Classification of polyethylene are sourced from the Wikipedia. Neobags makes no assumptions and representations as to the authenticity and accuracy of the data.



“Our dedicated team is committed to responding and guiding your requirements and projects and recommending solutions that are ideally suited to your need. We offer a variety of customised services to ensure a pleasant experience.”

The importance of Packaging:

Packaging is the science, art, and technology of enclosing or protecting products for distribution, storage, sale, and use. Packaging also refers to the process of design, evaluation, and production of packages.

Why package at all?

- **Physical barrier Protection** - The objects enclosed in the package may require protection from, the elements, pilferage, contamination, shock, vibration, compression, temperature, etc. A barrier from oxygen, water vapour, dust, etc., is often required. Package permeability is a critical factor in design.. Keeping the contents clean, fresh, and safe is a primary function.
- **Efficiency in grouping** - Small objects are typically grouped together in one package for reasons of efficiency. For example, a single box of 100 geo-textile rolls requires less physical handling than 100 individual rolls. Alternatively, bulk commodities (such as cement) can be divided into packages that are a more suitable size for haulage.

- **Information transmission** - Information on how to use, transport, recycle, or dispose of the package or product is often contained on the package or label. With pharmaceutical, food, medical, and chemical products, some types of information are mandated by governments.
- **Marketing** - The packaging and labels can be used by marketers to encourage potential buyers to purchase the product. Package design has been an important and constantly evolving phenomenon for dozens of years.
- **Convenience** - Packages can have features which add convenience in distribution, handling, display, sale, opening, re-closing, use, and reuse.

PP/HDPE Woven Fabrics:

Woven bags and fabrics are the materials of choice when it comes to industrial packaging. The bags used as such are available mostly in HDPE (High density polyethylene) and PP (Polyethylene). Depending on the end use these are either laminated or supplied without lamination.

HDPE/PP Woven bags find themselves ideally suited for use in the building material Industry, Cement, fertilizer, Urea, Potash, Polymers, plastic pellet, food grain, Sand, sugar, Pigment, dyestuff, mineral, starch, oil cakes, petrochemical, ballast, soda ash, Caustic soda among a host of others.

Advantages over traditional packaging material:

- The economic advantage: Protects business bottom lines compared to traditional alternatives.
- Moisture resistance is excellent and is virtually unaffected by the ravages of atmospheric elements.
- Weight advantage: Being light in weight, HDPE/PP Woven bags offer easy and economic transportation.
- Ease of handling & Storage: HDPE/PP Woven bags can be gusseted to improve stacking.
- Resistance to Chemical and fungal attack: The inherent inert nature of HDPE/PP Woven bags and fabrics mean they are not susceptible unlike traditional packaging media.
- High strength to weight ratio: The unique molecular structure gives HDPE/PP Woven bags and fabrics high tensile strength, durability and no corrosion.
- Heat resistance: HDPE/PP Woven bags can be safely used to pack hot fill products such as cement.
- High visibility: Eye catching graphics and information offered by the multi-colour printing process offers aggressive marketing prospects.

HDPE/PP Woven bags are the contemporary solution to the packaging woes of the past. From sturdy industrial applications to high quality graphics for consumer appeal, HDPE/PP Woven bags have you covered by offering better economy, protection, weight savings and greater strength than traditional materials. ▣

PP/HDPE Woven and Non-woven Fabrics and bags as offered by us:

Fabrics

1. Weed Control Fabrics / Woven PP Ground Cover
2. Woven PP sheets and HDPE Sheets.
3. Geo-Textiles.

Bags

4. Woven PP bags/ Sandbags
5. Shopping Bags
6. Garden Bags/ Kerbside sacks
7. Box bags
8. Anti skid bags.
9. PP Growing bags
10. LDPE Growing bags.
11. LDPE Sacks.

“From **first contact**, together we decide your requirement, conceptualise the design if required, and recommend the solution best suited to your needs which meet with your expectations. We will assign a dedicated professional who will oversee production, delivery and will work in close co-operation with you to ensure that the work is performed to your complete satisfaction.



Weed Control Fabric

We manufacture a range of high-quality weed barrier fabrics which are water and air permeable while restricting the growth of weeds through the fabric in landscape applications. Made of durable, tear-resistant polypropylene fabric, these weed barriers separate the soil-mulch and soil-gravel layers while blocking light to stem weed growth. These fabrics reduce the need for chemical herbicides thereby eliminating build-up of soil toxicity. Weed barrier fabrics are Ultraviolet stabilised, have optimum water permeability, tensile strength and durability. Neobags Overseas Pvt. Ltd. stocks various roll sizes to suit your project needs.

Width: 1 metre and up to 5.0 metres

Core: PVC/Paper Tube

Length: 10/15/25/50 metres

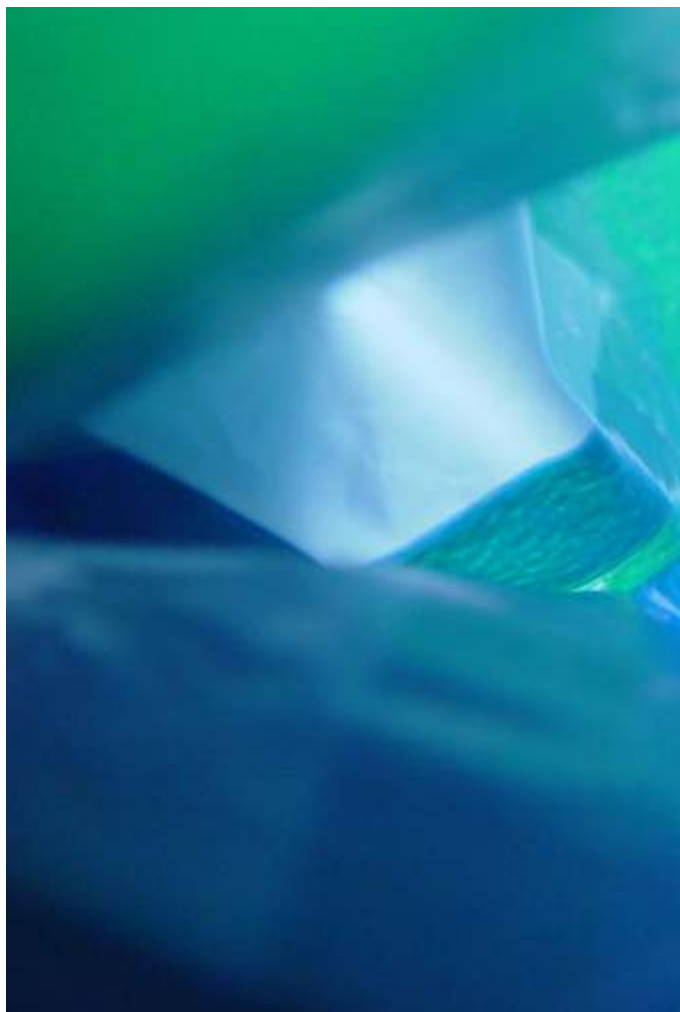
Weave: 10x10, 11x11, 15x10, 16x11, 15x15, 16x16

GSM: 70 to 105 GSM

Colour: Jet Black

Ultraviolet protection: As required

Packing: Shrink wrap with inserts



Woven HDPE/PP Sheets

HDPE Fabric

Our woven HDPE sheets are available with or without Ultraviolet protection depending on the end use. We have a comprehensive range of laminated and un-laminated fabrics available in a wide variety of colours and widths suitable for skirts and inlets, floor protection, bale wraps, sacks, bags, etc. and all-purpose general packaging.

HDPE sheets Laminated with polyethylene

Available in Double Sided laminated Polyethylene in a range of colours and widths of up to 2 meters.

Applications include garden furniture and boat covers, ground sheets and general packaging.

HDPE sheets Un-Laminated

We have HDPE sheets un-laminated available in lengths up to 4 meters

We have a wide variety of colours and widths on offer. Applications include garden furniture and boat covers, ground sheets and general packaging.

Suitable for mail bags, sacks, bedding, furniture fabrics and general packaging. Contact us with your requirement.

PP Fabric

Laminated PP Fabric:

- Applications: Wrapping of paper bundles Making bags on automatic cutting & stitching machines
- Typical specifications: Weight: 55 to 300 GSM, Size: 21 to 150 cms

Clear sheets (Translucent)

- Polypropylene can be produced as a clear, transparent sheet with a nearly optically clear quality.
- Custom Opaque Colours, Tints and Gauges are available.
- Smooth: A shiny, completely smooth surface finish. Screen-printing or Offset printing on allows for superbly detailed graphics reproduction.
- Matte: A slightly textured surface. Matte is the most popular finish for all products, compatible with screen-printing, foil stamping, and ultrasonic welding.
- Applications: Wrapping of paper rolls, paper bundles, steel coils, tyres, yarn cones etc.
- Typical Specifications: Weight: 50 to 200 GSM, Sizes: 20 to 210 cms

Geo-Textiles:

(Kindly download our Geo-Textile specific brochure)

- **Erosion control Fabrics (Black Geo-Textiles)**
- **Silt Fence**
- **Ground cover fabrics:**

Erosion control Fabrics: (Black Geo-Textiles)

Woven Geo-Textiles improve performance and economics in a wide array of road building, civil and soil applications. The surface performance, durability and integrity of a road, parking lot or airport taxiway depends on the strength and stability of the foundation.

Geo-textile Separation and Stabilisation

Neobags fabrics provide separation and stabilisation of the base course, which can contribute to reduction in maintenance cost and aggregate depth, as well as preserving the integrity of the aggregate base. A Geo-textile provides reinforcement by distributing load evenly and confining soil mass thereby increasing the life of the metallised surface and its durability. Separation Geo-Textiles serve as a barrier between fine grain soils and load-distributing aggregate fill material.

Benefits of Geo-Textiles

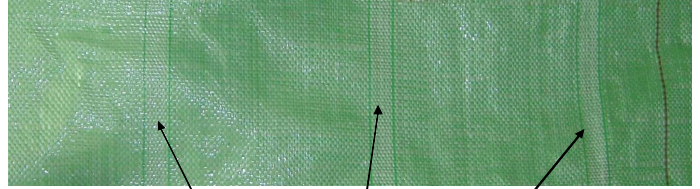
Geo-Textiles effectively reduce roadway structural deterioration by preventing the loss of granular materials into soft sub grades. Additional benefits are realized when a Geo-textile is used for separation has sufficient strength to reinforce a weak sub grade.

Detailed studies using finite element analysis (FEA) and simulated physical modelling techniques have confirmed the effectiveness of Geo-textile stabilisation fabrics, which leads to increased service life for asphalt or concrete surfaces, as well as resistance to rutting on un-metalled surfaces.



Silt Fence

A silt fence is temporary sediment barrier made of woven polypropylene fabric. The purpose of silt fence is to prevent sediment carried by sheet flow from leaving the site and entering drainage natural ways or storm drainage systems by slowing water run-off and causing the deposition of sediment of structure. We currently manufacture Silt Fence with reinforcement bands. This keeps the physical integrity of the fabric intact.



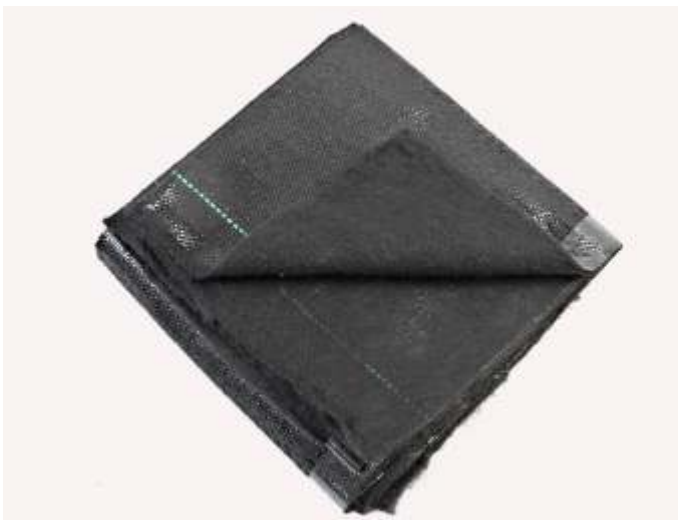
Reinforced Bands

Ground Cover Fabrics

Our Ground Cover Fabric will suit you well for your landscaping projects. The woven black polypropylene with Ultraviolet stabiliser acts as the perfect weed barrier for planting areas whilst still allowing moisture through to your vegetables and plants. The unique weave pattern aids in excellent water dispersion which eliminates water pooling. Neobags Overseas Pvt. Ltd. Ground Cover is manufactured from Ultraviolet stabilised black polypropylene which is processed to produce a closely woven material. Tough and tear resistant, it effectively controls persistent weeds. Ground Cover can be used inside glasshouses and growing tunnels providing serviceable surfaces or used outdoors for weed-free standing out areas or container grown plants. Our speciality lies in the production of grid patterns. Grid patterns assist with accurate placement of potted plants and facilitates in taking stock. In addition to the black, we can offer 3 colours produced on the new Sulzer 7100 series loom.



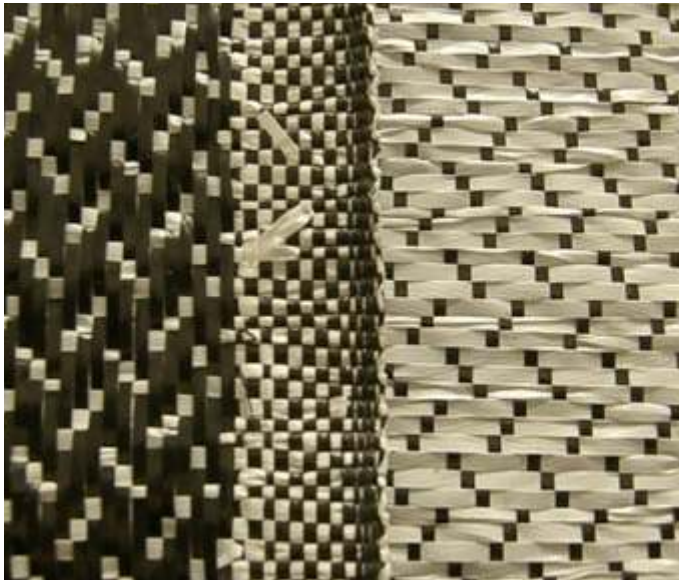
“Our clients **are guaranteed products** that combine quality and suitability, assistance with their products every step of the way, and product design choice that only a niche solution partner can provide.”



Woven PP Needle – Punched Premium Ground Cover

Woven needle – punched PP fabric is made of 4.1 oz and 5 oz, and made with reinforced fiber for extra durability and conserves soil moisture, increases growth and prevents unwanted weed from germinating. Colored stripes located 12 inches apart are made for easy plant alignment.

Popular widths: 3 feet to 12 feet
GSM: 4.1 oz and 5 oz
Roll Length: From 50 feet to 4200 feet



Special Black & White Fabric

A woven Polypropylene cloth with combined colors; outer color is white (85%) and the inside color is black. The cloth's features are its strength, flexibility and it's blocking of the transmission of light.

The white side is used uppermost in order to reflect back the sun's rays onto the plant foliage and thereby improve its growth. The black side is used as a Ground Cover to help prevent the growth of weeds in the paths of garden and plant nurseries. It is used for the growth of plants in soil less medium and other applications, which need the blocking of light and the need for water to pass through the cloth.

Specifications

Popular GSM: 130 GSM to 200 GSM
UV Stability: As required

Width: 1 meter to 4.5 meter
Roll Size: 100 meters onwards

Woven PP Bags / Sand Bags

Made from tubular woven polypropylene fabric, Neobags is reliable and sturdy for any kind of storage purpose. Neobags sacks are made from heavy duty polypropylene fabric which makes them tear and puncture resistant. Being Ultraviolet stabilised these bags last longer than ordinary sacks and thus prove to be a better choice over traditional materials such as burlap. These bags have manifold uses ranging from storage to erosion control, or used as ballast aiding better traction on snow covered roads.

Neobags and sacks are available in different sizes and can be customised to purpose. Some options available are bags with top hat, hemmed top, with and without tie strings, with and without Ultraviolet stabiliser, with lamination or liners. Neobags sandbags are ideal for flooding and erosion control, or as ballast bags. Our are made from heavy gauge polypropylene, which resists tearing and puncturing and is Ultraviolet stabilised to last longer in direct sunlight. Neobags sandbags are heavy duty and perform under conditions where ordinary burlap sandbags fail. Sandbags are a simple and effective way to prevent or reduce flood water damage. Properly filled and placed sandbags can act as a barrier to divert moving water around, instead of through, buildings and property. Sandbags are also used successfully to prevent overflow of streams with levees, and for training current flows to specific areas. Sandbags, placed appropriately will redirect storm water and debris flows away from property. Our sandbags are made to last and can be reused for years.



Shopping Bags

Made from polypropylene fabric, our bags are sturdy and are available in various shapes, sizes and colours. Custom printed with your company logo, it becomes an attractive, low priced advertising and promotional product and can be used as give always at fund raisers and trade shows. We offer bespoke solutions, as per your requirement. Please call for details.



Garden Waste Bags

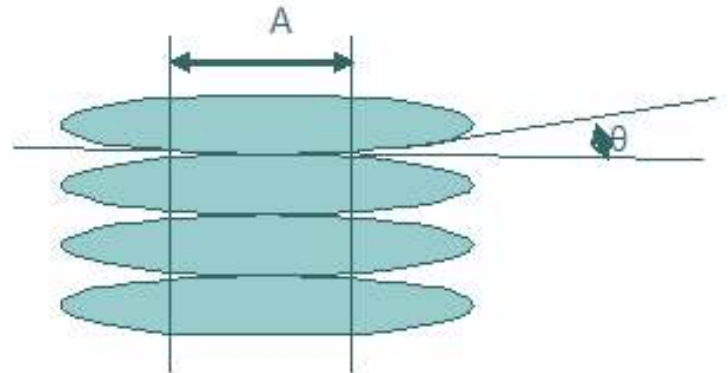
These bags are specialised for the collection of green waste. Durable and easy to store these bags score high as opposed to wheeled bins. They allow the green waste to breathe, owing to the perforated weaves typically found in such bags. Neobags Green / Garden Waste bags are available in various sizes ranging from 50 liters up to 200 litres, the standard being between 90 and 120 liter bags. These bags are made from thick green Ultraviolet treated fabrics and come with the option of printing your text details or any other information that you require. Our bags can also incorporate document pockets & different configurations of lifting and tipping handles. These bags can be completely customised as per your requirement

Box Bags

Made from woven Polypropylene fabric, these bags are used as pallet covers, bale covers, shoe bags, mail bags to name a few.

Anti Skid / Anti Slip/Non Slip Bags

Conceived in-house by our research and development, these easy to stack bags are made from uniquely woven polypropylene fabric. Typical plastic woven sacks are suited to packing dense products such as cement, sugar, fertiliser and chemicals. When these bags are filled with bulkier products such as whole pulses or certain food grain, they tend to create a phenomenon called the “pillow effect”. This makes vertical stacking unstable beyond a point. This can be illustrated with the example on the following column on the right:



The higher the Angle of Inclination (θ) lower is the stack stability. The higher the contact area “A”, higher is the stability

The pillow effect has been observed irrespective of bag design using conventional construction in the weave. To get around this problem of stack instability, we have devised a solution called anti skid bag weave. According to reports published by the CPMA, Sugar packed in anti skid PP bags could be stacked up to 52 layers (32-35 Ft.) without slippage or stack instability. The secret lies in the non linear weave pattern. This special weave pattern allows filled bags to stay locked together. It is the best solution to fill wheat, pulses, sugar, rice etc.

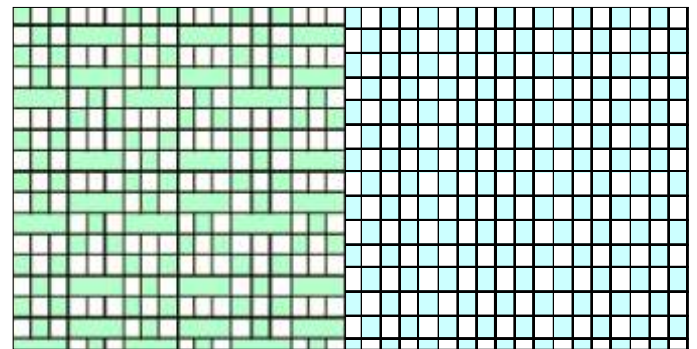


Figure A

Figure B

Note in Fig. a: Anti Skid / Anti Slip/Non Slip pattern weave pattern offering superior stack stability.

Fig. b is a Conventional Weave pattern which is uniform and regular offering little grip.



PP Growing Bags

One of the salient innovations stemming from Neobags research and development is the PP growing bag. Made from Black heavy duty woven polypropylene fabric these bags are designed for growing plants in them. Being woven these bags enable water to pass through them and allow the sand to breathe. Being Ultraviolet stabilised these bags last longer than traditional materials. These bags also come with handles making it easier to carry plants and trees around. Neobags growing bags come in various sizes and are available made from black Ultraviolet stabilised fabrics.

LDPE Growing Bags

Used for growing small plants and shrubs, Neobags' PE sacks are perforated for the easy passage of water. These grow bags are an economical substitute for plastic plant pots. Each bag is fluted and has bottom holes for thorough drainage. They stand upright when filled with your choice of growing medium. The black plastic absorbs sun rays and heats the growing medium.

- They are highly cost effective and a perfect alternative to plastic planters and pots.
- Fluted and heavy duty bags ensure good drainage.
- Can be placed closer together in comparison to pots.

LDPE Sacks

Made from low density polyethylene these bags are ideal for packing aggregate. They can be either translucent for product visibility or made from coloured film where product visibility is not required. The sacks have high tensile strength, are elastic, resistant to cold and are odourless. These bags are also available in clear anti skid weave form enabling easy stacking. Typical uses include the food industry, fertilisers, chemicals and quarry products. Printing for this packaging is available on both sides with a maximum of four colours. The printing method used allows shading through to solid print, enabling sophisticated print designs to promote your product.



Above: Neobags PP growing bags in use in Israel. Growing Bags in tandem with hydroponics is helping conserve precious reserves of freshwater supplies around the world.

PE Sacks – are available from a minimum of 20 microns to max 400 microns. Printing is possible up to 8 colours, with flexo printing up to 6 colours and rotogravure printing up to 8 colours.

Maximum width 80" tubular without printing.
Maximum width 26" with flexo printing & 46" in rotogravure printing.

We earnestly hope that the above information shall give you a good idea of our product offerings. Though comprehensive, it is by no means exhaustive of every category. We encourage you to get it touch with us for a closer understanding of your requirement. After all we are specialised in contract manufacturing solutions for the packaging industry.



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